


QA WEAVING INSPECTION LOG

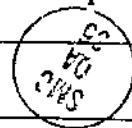
12 14-05


Date: 12 15-05

PA: All programs	Customer: Internal	Shift: (st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:44	Time of 2nd inspection - 8:50
Temperature/humidity	74 23	74 23

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	587	56 5/8	34 35	acc	
5	588	56 3/4	34 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	657	56 3/4	34 34	acc	
6	658	56 7/8	34 34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1153	61 3/8	34 34	acc	
11	1154	62 3/8	34 34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it shall be inspected for the characteristics

QA WEAVING INSPECTION LOG

Date: 10/31/05
10/31/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 7:42	Time of 2nd inspection - 5:12
Temperature/humidity	70 46	73 41

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	569	61 7/8	34/34	acc.	SMC QA 06
5	570	62 1/2	34/34	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	617	56 7/8	34/34	acc.	SMC QA 06
6	619	57	34/34	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1113	61 3/4	34/34	acc.	SMC QA 06
11	1114	61 3/4	34/32		Refer to 10.

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA-003-1, Rev. A

Comments: told Rick about Roll-1114, picks were 32.

QA WEAVING INSPECTION LOG

Date: 10/9/05

PA: All programs	Customer: Internal	Shift: 1st. <u>2nd</u> 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:11</u>	Time of 2nd inspection - <u>8:53</u>
Temperature/humidity	<u>64° 70%</u> 45	70° 46

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1119	61.75	35 x <u>34</u>	OK	SMC QA 42
11	1119	61.75	35 x <u>34</u>	OK	SMC QA 42

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	621	57.25	<u>34 x 34</u>	OK	SMC QA 42
6	621	57.25	<u>34 x 34</u>	OK	SMC QA 42

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	572	^{dep} 62 62 ⁵ / ₈	<u>34 x 34</u>	OK	SMC QA 42
5	572	62 ⁵ / ₈	<u>34 x 34</u>	OK	SMC QA 42

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 11/1/11

PA: All programs	Customer: Internal	Shift: 1st, 2nd, 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection -
Temperature/humidity	70° 21	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	150	51	34x34	ok	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1172	62 1/2	34x34	ok	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	687	56.25	34x34	ok	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	509	62	30x30 ⁸⁵⁰⁰	ok	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3/1/06

PA: All programs	Customer: Internal	Shift: 1st. 2nd. 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>1:21</u>	Time of 2nd inspection -
Temperature/humidity	<u>70°</u> <u>23</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1187	62 1/8	<u>34/34</u>		
10	605	56 1/8	<u>35/34</u>		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
8	833	50	<u>21/21</u>		
10	1029	70	<u>21/21</u>		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 2/28/06

PA: All programs	Customer: Internal	Shift: 1st. 2nd. <u>(3rd)</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>2:45</u>	Time of 2nd inspection <u>5:55</u>
Temperature/humidity	<u>72°</u> <u>20</u>	<u>68°</u> <u>22</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	604	56 ¹ / ₄	<u>34/34</u>	All	SMC QA 08
10	1025	70 ¹ / ₂	21/21	All	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	604	56 ¹ / ₄	<u>35/35</u>	All	SMC QA 08
8	832	50	21/20	All	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1027	70 ¹ / ₂	21/21	All	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

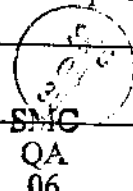
QA WEAVING INSPECTION LOG

Date: 2-14-06

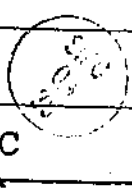
PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:25</u>	Time of 2nd inspection - <u>2:00</u>
Temperature/humidity	<u>72</u> <u>22</u>	<u>70</u> <u>21</u>


512

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	513	62	<u>34/34</u>	acc	
5	513	not running	changing roll		

645

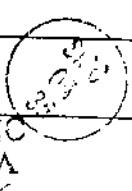
Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	646	56	<u>35/34</u>	acc	
6	646	56	<u>30/34</u>	acc	

4411
257

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
7	758	43 3/4	21/20	acc	
7	759	43 1/2	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance

1179

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1180	62 1/4	<u>34/35</u>	acc	
11	1180	62 3/8	<u>34/35</u>	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.


QA WEAVING INSPECTION LOG

Date: 2-15-06


PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:30</u>	Time of 2nd inspection - <u>1:00</u>
Temperature/humidity	<u>77</u> <u>21</u>	<u>77</u> <u>20</u>

512

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	513	62	<u>34/34</u>	<u>ccc</u>	
5	513	N/A			



693

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	695	55 3/4	<u>35/34</u>	<u>ccc</u>	
6	695	N/A			

757
44"

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
7	757	N/A			
7	757	N/A			

1178

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1179	62 1/4	<u>34/34</u>	<u>ccc</u>	
11	1179	62	<u>34/35</u>	<u>ccc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 6/14/08

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>3rd</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection 12:27	Time of 2nd inspection 5:15
Temperature/humidity	61° 27	61° 27

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1178	62 1/8	34/34	Acc	SMC QA 08
6	693	56"	34/34	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	512	62 1/8	34/35	Acc	SMC QA 08
7	756	43 5/8	21/20 ^{10k} / ₁₀	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1178	62 1/8	34/34	Acc	
6	693	56"	34/34	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	512	62 1/8	34/34	Acc	
7	757	43 5/8	21/20 ^{10k} / ₁₀	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

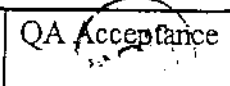
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.
QA-003-1, Rev. A


QA WEAVING INSPECTION LOG

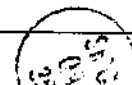
Date: 2-13-2011

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

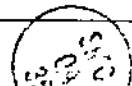
Ambient Conditions	Time of 1st inspection - <u>6:20</u>	Time of 2nd inspection - <u>11:12</u>
Temperature/humidity	<u>70</u> <u>25</u>	<u>75</u> <u>22</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
	511	62 1/4	<u>34/35</u>	P <u>ACC</u>	
5	511	43 1/2	21/20		
5	511	62 1/4	<u>34/35</u>	<u>ACC</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	642	36 1/4	<u>35/34</u>	<u>ACC</u>	
6	692	36	<u>35/34</u>	<u>ACC</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
7	754	48 1/2	21/20	<u>ACC</u>	
7	755	43 1/2	21/20	<u>ACC</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
9	953	N/A			
9	955	N/A			

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1177	62 1/8	<u>34/35</u>	<u>ACC</u>	
11	1177	42	<u>34/35</u>	<u>ACC</u>	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 7-11-10


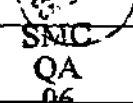
PA: All programs	Customer: Internal	Shift: 1st/ 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:10</u>	Time of 2nd inspection - <u>2:30</u>
Temperature/humidity	70 25	70° 24


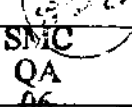
509

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	509	N/A	---	---	---
5	509	N/A	---	---	---

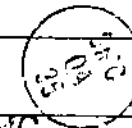
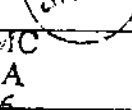
691

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	691	55 7/8	35/35	acc	
6	691	55 3/4	35/35	acc	

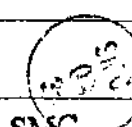
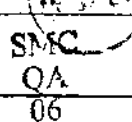
752

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
7	752	43 3/4	21/20	acc	
7	753	44"	21/20	acc	

955

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	955	30 3/4	<u>34/34</u>	acc	
9	955	50 7/8	<u>34/34</u>	acc	

1175

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1175	62	<u>34/34</u>	acc	
11	1176	102 1/8	<u>34/35</u>	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 2-9-06 *initials*
2-9-06 *initials*

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:15</u>	Time of 2nd inspection - <u>8:22</u>
Temperature/humidity	<u>70</u> <u>23</u>	<u>70</u> <u>25</u>

509

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	509	61	31/31	acc	
5	509	11/1			

640

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	690	56	35/35	acc	
6	691	56	35/35	acc	

934

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
9	954	50 3/4	17/17	acc	
9	955	50 3/4	17/17	acc	

Not
1500
Helmet

1175

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1175	62 1/4	<u>34</u> /35	acc	
11	1175	62	<u>34</u> /35	acc	

4411

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
7	752	44	21/21	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 2/4/04

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>3rd</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>12:22</u>	Time of 2nd inspection <u>5:04</u>
Temperature/humidity	<u>70°</u> <u>22</u>	<u>72</u> <u>22</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
9	954	51"	34 <u>34</u> ¹⁷ / ₁₇	P	SMC QA 08
6	690	56"	35 <u>35</u> ¹⁷ / ₁₇	AU	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
4	1175	62"	34 <u>34</u> ¹⁷ / ₁₇	P	SMC QA 08
				AU	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
9	954	51"	34 <u>34</u> ¹⁷ / ₁₇	P	SMC QA 08
6	690	56"	35 <u>35</u> ¹⁷ / ₁₇	AU	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1175	62"	34 <u>34</u> ¹⁷ / ₁₇	P	SMC QA 08
				AU	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				P	

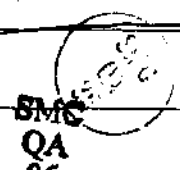
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QA WEAVING INSPECTION LOG

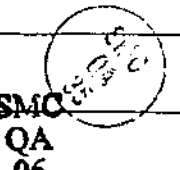
Date: 2-7-06

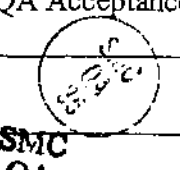
PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

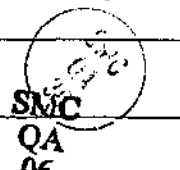
Ambient Conditions	Time of 1st inspection - <u>7:17</u>	Time of 2nd inspection - <u>1:29</u>
Temperature/humidity	<u>73</u> <u>23</u>	<u>70°</u> <u>23</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>5</u>	<u>509</u>	<u>61 1/8</u>	<u>32/31</u>	<u>acc</u>	
<u>5</u>	<u>509</u>	<u>61 1/8</u>	<u>34/31</u>	<u>acc</u>	

Not
1500
Helme

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>6</u>	<u>698</u>	<u>56 1/4</u>	<u>35/35</u>	<u>acc</u>	
<u>6</u>	<u>688</u>	<u>56 1/8</u>	<u>35/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>10</u>	<u>1173</u>	<u>62</u>	<u>33/35</u>	<u>acc</u>	
<u>11</u>	<u>1173</u>	<u>62 1/4</u>	<u>35/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>9</u>	<u>252</u>	<u>50 3/4</u>	<u>34/34</u>	<u>acc</u>	
<u>9</u>	<u>952</u>	<u>50</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance


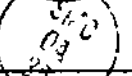
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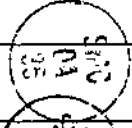

QA WEAVING INSPECTION LOG

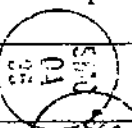

Date: 2-6-16



PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 6:21	Time of 2nd inspection - 2:26
Temperature/humidity	70 23	70 25

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	509	61	31/31	acc	
5	509	61	31/31	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	687	56 1/8	35/35	acc	
6	687	55 7/8	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1172	62 1/8	34 / 35	acc	
11	1172	62 1/4	35 / 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	950	50 3/4	34 / 34	acc	
9	950	50 3/4	34 / 34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: April 1, 2006

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 7:00	Time of 2nd inspection - 1:39
Temperature/humidity	76° 24	76° 24

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	507	61 1/4	31/31	acc.	SMC QA 06
5	507	61 1/4	31/31	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	684	56 1/4	35/35	acc.	SMC QA 06
6	684	56 1/4	35/35	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1170	62 1/8	35/34	acc.	SMC QA 06
11	1170	62 3/8	34/34	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1-27-06

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 11:10	Time of 2nd inspection - 2:14
Temperature/humidity	70° 26	70° 27

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	504	60 1/4	31/31	acc	
5	505	60 1/8	31/31	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	681	56 1/8	34/35	acc	
6	681	56 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	947	51 1/4	34/34	acc	
9	948	51 1/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1168	62 1/8	34/34	acc	
11	1168	62 1/8	34/31	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

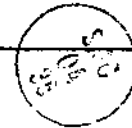
QA WEAVING INSPECTION LOG

Date: 1/26/06
1-26-06


PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls


Ambient Conditions	Time of 1st inspection - <u>9:26</u>	Time of 2nd inspection - <u>1:47 PM</u>
Temperature/humidity	<u>76°</u> <u>73</u>	<u>73</u> <u>25</u>


850
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STYLE

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	504	61 1/4	33/33	acc	
5	304	61	31/31	acc	

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Help

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	680	56 1/4	34/34	acc	
6	680	56 1/4	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	944	51 1/4	34/34	acc	
9	944	50 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1168	61 7/8	34/34	acc	
17	1168	61 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance


Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

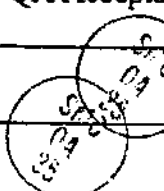
QA WEAVING INSPECTION LOG

Date: 1-24-06
1-25-06


PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

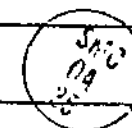
Ambient Conditions	Time of 1st inspection - 8:16	Time of 2nd inspection - 10:30
Temperature/humidity	70 25	76 23

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	941	51 1/4	34/34	acc	
9	942	50 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	678	56 1/4	34/34	acc	
6	679	56 1/4	35/35	acc	

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Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	503	60 7/8	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1167	61 3/4	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1-20-16

1-23-16

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 10:11	Time of 2nd inspection - 7:56
Temperature/humidity	76 / 22	74 / 22

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	939	50 3/4	34/34	acc	(Stamp)
	941	50 1/2	34/34	acc	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	502	60 7/8	34/34	acc	(Stamp)
5	502	N/A			

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	676	56 1/4	35/34	acc	(Stamp)
6	677	36 1/2	35/35	acc	(Stamp)

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	N/A				

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1-19-06

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 11:30	Time of 2nd inspection - 10:30
Temperature/humidity	73 24	75° 22

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	938	50 3/4	34/34	ccc	SMC QA-06
9	938	50 7/8	34/34		SMC QA-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	1075	N/A			
6	1076	56 3/4	34/34		SMC QA-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1166	41 7/8	34/34	ccc	SMC QA-06
			34/34		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	501	60 3/4	34/34		SMC QA-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance


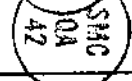
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

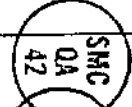
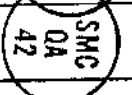
QA WEAVING INSPECTION LOG


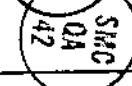
Date: 3/10/11

PA: All programs	Customer: Internal	Shift: 1st. (2nd/3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>7:56</u>	Time of 2nd inspection - <u>10:18</u>
Temperature/humidity	<u>70</u> <u>22</u>	<u>69</u> <u>23</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1100	62	35x35	OK	
11	1100	62	35x35	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	624	56.25	<u>34x34</u>	OK	
6	625	56.25	<u>34x34</u>	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	533	61.3/4	35x35	OK	
5	533	61.3/4	35x35	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3/13/04

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>12:40</u>	Time of 2nd inspection -
Temperature/humidity	<u>65°</u> <u>25</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>6</u>	<u>616</u>	<u>56 $\frac{1}{8}$</u>	<u>34/34</u>	<u>Aa</u>	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1/5/08

PA: All programs	Customer: Internal	Shift: 1st. 2nd (3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 12:10	Time of 2nd inspection -
Temperature/humidity	69° 26°	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1192	61 3/4"	35/35	ALL	SMC QA 08
6	612	56"	34/34	ALL	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	523	56"	35/35	ALL	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3-7-06

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:20</u>	Time of 2nd inspection - <u>11:45</u>
Temperature/humidity	<u>70</u> <u>23</u>	<u>29</u> <u>24</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
5	522	56 1/4	35 / <u>34</u>	acc	
5	522	56 1/4	35 / 35	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
6	611	56	35 / <u>34</u>	acc	
6e	611	56e	<u>34</u> / 35	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
11	1191	62 1/4	<u>34</u> / <u>34</u>	acc	
11	1191	62 3/8	<u>34</u> / 34	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
3	319 N/A	60 1/8	33 / <u>32</u>	ref.	
3	320 N/A	60 1/8	35 / <u>32</u>	ref.	

Machine	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3/3/06

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>3rd</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>12:19</u>	Time of 2nd inspection - <u>5:09</u>
Temperature/humidity	<u>70°</u> <u>22</u>	<u>69</u> <u>22</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1188	62 1/8	34 / 34	ALL	SMC QA 08
6	608	56 1/8	34 / 34		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	519	56"	35/35	ALL	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1188	62 1/8	35 / 34	ALL	SMC QA 08
6	608	56 1/8	34 / 34	ALL	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	519	56 1/8	35/35	ALL	SMC QA 08
8					

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
3	608 m	35 /60 1/8	35/35		
" "	608 m	60 1/8	17 1/2/18		

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3/2/06

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>3rd</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>12:10</u>	Time of 2nd inspection <u>5:14</u>
Temperature/humidity	<u>69°</u> <u>23</u>	<u>69</u> <u>24</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1187	62 1/4	<u>34/34</u>	ACC	SMC QA 08
6	606	56	<u>35/34</u>	AC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	518	56	<u>35/35</u>	AC	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1187	62 1/4	<u>34/34</u>	AC	SMC QA 08
6	606	56	<u>35/34</u>	AC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	518	56	<u>35/35</u>	AC	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 3 Oct

PA: All programs	Customer: Internal	Shift: 1st, 2nd, 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 5:30	Time of 2nd inspection -
Temperature/humidity	76° 33	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1187	62.25	34x34	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	606	58	34x34	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
8	835	50	10 1/2, 10 1/2	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	518	56	35x34	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1-16-05

PA: All programs	Customer: Internal	Shift: (1st, 2nd, 3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:30	Time of 2nd inspection - 10:00
Temperature/humidity	73 26	71° 24

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	500	55 3/4	35 / 34	acc	SMC QA 06
5	500	60 3/8	34 / 34	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	175	53 3/4	35 / 34	acc	SMG QA 06
6	175	55 3/4			SMG QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1165	62 1/8	33 / 35	acc	SMC QA 06
11	1165	62 1/2	34 / 34		SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	938	51 1/4	Didn't	start yet	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

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QA WEAVING INSPECTION LOG

Date: 1-12-06
1-13-06

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:50	Time of 2nd inspection - 8:50
Temperature/humidity	70 28	71° 25

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	500	56 3/4	35/35	acc	(Stamp)
5	500	56 3/8	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	673	56 3/4	34/34	acc	(Stamp)
6	674	56 3/8	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1163	61 3/4	35/34	acc	(Stamp)
11	1164	61 3/4	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1/6/06

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>3rd</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection -
Temperature/humidity	70° 25	2:26

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	668	56 $\frac{13}{16}$	<u>34/34</u>	Acc	80 QA SMC
11	1158	61 $\frac{9}{16}$	<u>34/34</u>	Acc	80 QA SMC

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1160				

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
		<u>75°</u>	<u>25</u>		
11	1160	61 $\frac{5}{8}$	<u>35/34</u>	Acc	80 QA SMC
6	671	56 $\frac{1}{2}$	<u>34/34</u>	Acc	80 QA SMC

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	598	57"	<u>35/34</u>	Acc	80 QA SMC

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 1-2-06
1-3-06

PA: All programs	Customer: Internal	Shift: 1st, 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:43	Time of 2nd inspection - 8:59
Temperature/humidity	78° 23	70° 26

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	593	56 3/4	34 35	acc	
5	594	56 3/4	34 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	6065	56 3/4	34 34	acc	
6	6066	56 1/2	34 34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1157	62	34 34	acc	
11	1157	61 3/4	34 34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

10 00 03

Date: 12-23-05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:31	Time of 2nd inspection - 8:45
Temperature/humidity	79°F 24	70°F 28

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	592	56 3/4	34/35	acc	SMC QI-06
5	593	56 7/8	34/34	acc	SMC QI-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	664	56 7/8	34/34	acc	SMC QI-06
6	665	56 3/4	34/34	acc	SMC QI-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1157	61 5/8	34/34	acc	SMC QI-06
11	1157	61 1/2	34/34	acc	SMC QI-06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance


Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.


QA WEAVING INSPECTION LOG

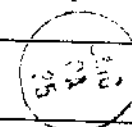
Date: 12-20-05
12-21-05

PA: All programs	Customer: Internal	Shift: (1st) 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 11AM		Time of 2nd inspection - 9AM	
Temperature/humidity	70	22	75	20

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	590	56 1/2	<u>34/35</u>	11.0	
5	391	56 1/2	<u>35/35</u>		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	662	56 5/8	<u>34/34</u>	6.00	
6	663	56 1/4	<u>34/35</u>	0.00	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1155	62	<u>34/34</u>	11.0	
11	1156	61 3/4	<u>35/35</u>	10.00	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it shall be inspected for the 1

QA WEAVING INSPECTION LOG

12-16-05
Date: 12-19-05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:30	Time of 2nd inspection - 8:45
Temperature/humidity	71° 22	70 20

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	589	57	34/34	acc	SMC QA 06
5	590	56 7/8	34/34	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	660	56 1/2	34/34	acc	SMC QA 06
6	661	56 5/8	34/34	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1154	56 7/8	34/34	acc	SMC QA 06
11	1154	62	34/34	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it shall be inspected for the characteristics

QA WEAVING INSPECTION LOG

Date: 12/15/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd <u>(3rd)</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>2:32</u>	Time of 2nd inspection -
Temperature/humidity	<u>71°</u> <u>24</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	587	56 ⁵ / ₈	35 / <u>34</u>	Acc	SMC QA 08
6	657	56 ¹¹ / ₁₆	<u>34</u> / 34	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1153	62"	35 / <u>34</u>	Acc	SMC QA 08

/ 71° / 22 / 1:04 / 12/16/05

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	659	56 ¹¹ / ₁₆	35 / <u>34</u>	Acc	SMC QA 08
5	589	56 ¹¹ / ₁₆	35 / 35	Acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	Done not running				

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 12/13/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection 12:48	Time of 2nd inspection -
Temperature/humidity	75° 27	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	655	56 ³ / ₄	34/34	Acc	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

71° | 22 | 12/14/05

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1153	61 ¹³ / ₁₆	35/34	Acc	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	656	56 ¹¹ / ₁₆	34/34	Acc	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 12-13-05
12-13-05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>8:37</u>	Time of 2nd inspection - <u>8:14</u>
Temperature/humidity	<u>72°</u> <u>28</u>	<u>72°</u> <u>26</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	587	57	<u>34/34</u>	acc	
5	587	56 3/4	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	655	36 1/2	<u>34/34</u>	acc	
6	656	57	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1151	61 7/8	<u>35/34</u>	acc	
11	1152	61 1/2	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

QA WEAVING INSPECTION LOG

Date: 12-8-05
10:45

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>8:46</u>	Time of 2nd inspection - <u>7:55</u>
Temperature/humidity	<u>76</u> <u>21</u>	<u>76</u> <u>21</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	585	56 1/4	<u>34/34</u>	acc	
5	586	56 7/8	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	652	56 3/4	<u>34/34</u>	acc	
6	654	56 3/4	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1150	56 1/4	<u>34/35</u>	acc	
11	1150	56	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				P	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				P	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 12-11-15

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd <u>3</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ± 5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>5:30</u>	Time of 2nd inspection - <u>8:00</u>
Temperature/humidity	<u>73</u> <u>19</u>	<u>78</u> <u>19</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	584	56 3/8	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	651	56 3/8	<u>34/34</u>	acc	
6	1052	57	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1147	56 1/4	<u>34/34</u>	acc	
11	1149	56 1/4	<u>35/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Nov. 30, 2005

Date: 12-1-05

Copy

PA: All programs
Product: 35 X 35 X 1500

Shift: 1st. 2nd 3rd
/sq.yd. Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>8:15</u>		Time of 2nd inspection - <u>11:30</u>	
Temperature/humidity	<u>75</u>	<u>23</u>	<u>71</u>	<u>22</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1023	70 1/8	21/21	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	645	56 7/8	34/34	acc	
6	646	56 1/2	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1141	61 7/8	34/34	acc	
11	1143	61 7/8	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 11/25/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 7:17	Time of 2nd inspection - 9:14
Temperature/humidity	74° 25	76° 23

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1139	61 ³ / ₄	17 ¹⁷ / ₁₇ 34/34	ALL	SMC QA 08
6	641	56 ¹ / ₂	17 ¹⁷ / ₁₇ 34/34	ACC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1022	70 ¹ / ₁₆	21/21	ALL	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	643	56 ⁵ / ₈	34/34	ALL	SMC QA 08
11	1140	61 ⁵ / ₈	17 ¹⁷ / ₁₇	ALL	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1023	70 ¹ / ₁₆	21/21	ALL	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

COPY

Date: 11-28-05

PA: All programs	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500	/sq.yd. Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>8:15</u>	Time of 2nd inspection - <u>8:43</u>
Temperature/humidity	<u>76</u> <u>23</u>	<u>77</u> <u>23</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>10</u>	<u>1022</u>	<u>69 1/2</u>	<u>21/21</u>	<u>acc</u>	
<u>11</u>	<u>1023</u>	<u>70 1/8</u>	<u>21/21</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>6</u>	<u>642</u>	<u>36 1/2</u>	<u>34/34</u>	<u>acc</u>	
<u>6</u>	<u>1143</u>	<u>56 5/8</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>11</u>	<u>1139</u>	<u>61 3/8</u>	<u>34/34</u>	<u>acc</u>	
<u>11</u>	<u>1140</u>	<u>41 3/4</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG


COPY


Date: 11-22-07


PA: All programs
Product: 35 X 35 X 1500

Shift: 1st / 2nd 3rd
Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 10:30	Time of 2nd inspection - 5:55
Temperature/humidity	75 / 28	72 / 27

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	640	36 3/4	34/34	acc	
6	641	56 5/8	34/34	acc	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1138	62"	35/35	acc	
					SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1019	70	21/21	acc	
10	1021	70 1/8	21/21	acc	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

COPY

Date: 7-22-05

PA: All programs
Product: 35 X 35 X 1500

Shift: 1st. 2nd 3rd
Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:15	Time of 2nd inspection -
Temperature/humidity	74	22

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1019	69 3/8	81/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	640	36 3/4	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1138	61 3/4	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Nov.

Date: 11-16-15
11-17-15

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:45	Time of 2nd inspection - 10:10
Temperature/humidity	71 24	70 23

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	932	54 1/4	21/21	acc	
9	935	54 1/4	21/21	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
10	1017	70	21/21	acc	
N/A	—	—	—	—	—

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	637	56 7/8	<u>34</u> 35	acc	
6	638	56 7/8	<u>33</u> 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1134	61 3/8	<u>34</u> 34	acc	
11	1135	61 3/4	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Nov. 14, 2005
Date: Nov. 15, 2005

PA: All programs	Customer: Internal	Shift: 1st, 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:34	Time of 2nd inspection - 9:31
Temperature/humidity	70° F 30	70° F 36

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1133	61 3/8	34/34	acc.	SMC QA 06
11	1133	61 3/4	34/34	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	637	56 7/8	34/34	acc.	SMC QA 35
6	635	56 3/8	34/35	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
9	931	54 1/4	21/20	acc.	SMC QA 06
9	931	54 1/4	21/20	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
10	1017	70	21/20	acc.	SMC QA 35
10	1017	70	21/21	acc.	SMC QA 35


Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG


Date: 11-9-02
11-10-02

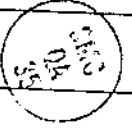
PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

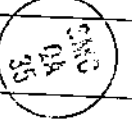
Ambient Conditions	Time of 1st inspection - <u>8:38</u>	Time of 2nd inspection - <u>8:39</u>
Temperature/humidity	<u>76</u> <u>28</u>	<u>74</u> <u>27</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
16	1616	70 1/8	21/20	acc	
10	1017	69 5/8	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	929	54 3/4	21/20	acc	
9	930	54 1/2	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
7	750	43 3/4	21/20	acc	
7	751	43 3/4	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	633	56 7/8	34/34	acc	
6	633	56 5/8	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1131	62 1/4	34/34	acc	
11	1131	61 7/8	34/34	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: ~~11-7-05~~
11-8-05

PA: All programs	Customer: Internal	Shift (1st, 2nd, 3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 5:27	Time of 2nd inspection - 8:30
Temperature/humidity	71° 29	75 29

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	928	54 1/2	21/21	acc	
9	928	54 3/8	21/21	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
12	1014	70	21/21	acc	
10	1015	70	21/21		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
7	748	43 3/4	21/21	acc	
7	749	43 3/4	21/21		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	580	56 3/4	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	631	56 3/4	34/34	acc	
6	632	56 3/4	34/35		

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA-003-1, Rev. A 1130 613/4 34/34 acc

QA WEAVING INSPECTION LOG

Date: 11-3-05
11-4-05

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:24	Time of 2nd inspection - 8:17
Temperature/humidity	70 80	70 31

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	38	37 1/2	34/35	acc	SMC QA 06
5	580	57 1/4	34/35	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	628	56 3/4	34/34	acc	SMC QA 06
6	629	56 3/4	34/34	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
7	745	43 3/4	20/21	acc.	SMC QA 06
7	746	43 5/8	20/21	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1127	61 7/8	35/35	acc	SMC QA 06
11	1128	61 7/8	35/35	acc	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
10	1213	70	29/31	acc	SMC QA 06



Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

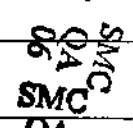
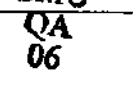
QA WEAVING INSPECTION LOG


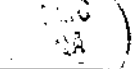
Date: 11-28-05
11-31-05

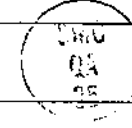
PA: All programs	Customer: Internal	Shift: 1st / 2nd / 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>9:15</u>	Time of 2nd inspection - <u>9:10</u>
Temperature/humidity	<u>71</u> <u>46</u>	<u>69</u> <u>40</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	
5	577	57 56 3/4	<u>34/34</u>	acc	
5	578	57	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	
6	626	56 3/4	<u>34/35</u>	acc	
7	627	56 3/4	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	
11	1125	61 3/4	<u>34/34</u>	acc	
11	1126	61 7/8	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	
7	742	44	20/21	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10/20

PA: All programs	Customer: Internal	Shift: 1st. <u>2nd</u> 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>6:03</u>	Time of 2nd inspection - <u>4:29</u>
Temperature/humidity	<u>65°</u> <u>40</u>	<u>69°</u> <u>39</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1124	61.75	<u>34 x 34</u>	OK	
11	1124	61.75	<u>34 x 34</u>	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	576	62.75	<u>34 x 34</u>	OK	
5	576	62.75	<u>34 x 34</u>		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

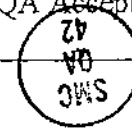
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

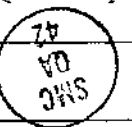
QA WEAVING INSPECTION LOG

Date: 10/19/20

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 05:55	Time of 2nd inspection -
Temperature/humidity	72° 38	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	577	57.25	39x39	OK	
5	577	57.25	39x39	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1124	61.75	39x39	OK	
11	1124	61.75	39x39	OK	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10-19-05

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>8:20</u>	Time of 2nd inspection - <u>8:01</u>
Temperature/humidity	<u>70</u> <u>40</u>	<u>70°</u> <u>40</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	575	62 5/8	<u>34</u> 35	acc.	SMC QA 06
5	576	62 5/8	<u>34</u> 35	acc.	SMC QA 06

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1124	60 3/4	<u>34/34</u>	acc.	SMC QA 35
11	1123	61 3/4	<u>34/34</u>	acc.	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10-17-05
10-18-05

PA: All programs	Customer: Internal	Shift: (1st) 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>7:15</u>	Time of 2nd inspection <u>8:17</u>
Temperature/humidity	<u>67</u> <u>48</u>	<u>70</u> <u>44</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	574	62 1/4	35/35	acc	
5	575	62 5/8	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	625	56 3/8	35/35	acc	
	625	36 7/8	<u>34</u> /35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1127	61 1/2	<u>34</u> /34	acc	
11	1127	61 1/2	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10-13-05
10-14-05

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>10:53</u>	Time of 2nd inspection - <u>9:02</u>
Temperature/humidity	<u>70</u> <u>53</u>	<u>70</u> <u>48</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	373	62 1/4	<u>34/34</u>	acc	SMC QA 35
5	374	62 3/8	<u>34/35</u>	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	624	56 7/8	<u>34/35</u>	acc	SMC QA 35
6	625	56 7/8	<u>34/35</u>	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1120	61 3/4	<u>34/34</u>	acc.	SMC QA 35
11	1121	61 3/4	<u>34/35</u>	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

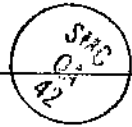
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

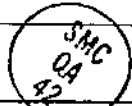
QA WEAVING INSPECTION LOG

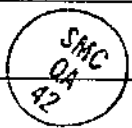
Date: 10/12/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>10:13</u>	Time of 2nd inspection - <u>10:42</u>
Temperature/humidity	<u>68°</u> <u>58</u>	<u>68°</u> <u>56</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1120	62	35 x <u>34</u>	ok	
11	1120	62	35 x <u>34</u>	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	624	57.25	<u>34 x 34</u>	ok	
6	624	57.25	<u>34 x 34</u>	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	573	62 5/8	35 x <u>34</u>	ok	
5	573	62 5/8	35 x <u>34</u>	ok	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

515

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10-11-05

12-12-05

PA: All programs	Customer: Internal	Shift: (1st 2nd 3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>10:24</u>	Time of 2nd inspection - <u>7:52</u>
Temperature/humidity	<u>70</u> <u>45</u>	<u>72</u> <u>47</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	577	62 1/4	<u>34/35</u>	acc.	
5	579	62 1/2	<u>34/35</u>	acc.	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	622	56 7/8	<u>34/35</u>	acc.	
6	623	56 3/4	<u>34/34</u>	acc.	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1119	61 3/4	<u>34/35</u>	acc.	
11	1120	61 5/8	<u>34/34</u>	acc.	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: _____

PA: All programs	Customer: Internal	Shift: 1st. <u>2nd</u> 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>6:15</u>	Time of 2nd inspection - <u>10:15</u>
Temperature/humidity	<u>67°</u> <u>48</u>	<u>68°</u> <u>50</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1119	61 3/4	<u>34x34</u>	ok	
not	running	not	running	not	running

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	622	57.25	<u>34x34</u>	ok	
not	running	not	running	not	running

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	572	62 3/4	35x35	ok	
not	running	not	running	not	running

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10-7-05

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>8:20</u>	Time of 2nd inspection -
Temperature/humidity	<u>71</u>	<u>37</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	571	102 3/4	<u>34/35</u>	acc.	SMC QA 06
5					

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	620	56 7/8	<u>34/34</u>	acc.	SMC QA 06
6					

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1116	61 7/8	<u>34/34</u>	acc.	SMC QA 35
11					

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 10/4/07

PA: All programs	Customer: Internal	Shift: 1st (2nd 3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>5:16</u>	Time of 2nd inspection <u>9:22</u>
Temperature/humidity	<u>75:46</u> 42	71° 41

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
//					
11	1115	61 ³ / ₄	35x <u>34</u>	ok	
11	1115	61 ³ / ₄	<u>34x 34</u>	ok	Pop

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	619	56 ³ / ₄	<u>34x 34</u>	ok	
6	619	56 ³ / ₄	<u>34x 34</u>	ok	Pop

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	570	62 ³ / ₈	<u>34</u> x 35	ok	
5	570	62 ³ / ₈	<u>34</u> x 35	ok	Pop

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.


QA WEAVING INSPECTION LOG

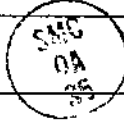
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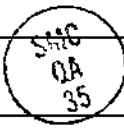
Date: 9/30/09

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>4:20</u>	Time of 2nd inspection -
Temperature/humidity	<u>72</u> <u>42</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>50</u>	<u>369</u>	<u>62 1/2</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>6</u>	<u>616</u>	<u>36 7/8</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>11</u>	<u>1112</u>	<u>61 7/8</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 9-19-05

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>1:30</u>	Time of 2nd inspection -
Temperature/humidity	<u>73</u> <u>63</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	566	62 5/8	<u>34/35</u>	p	[Stamp]
5	567	62	<u>34/34</u>	p	[Stamp]

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	609	57	<u>34/34</u>	p	[Stamp]
6	611	57 1/4	<u>34/34</u>	p	[Stamp]

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1105	62	<u>34/34</u>	p	[Stamp]
11	1106	62	<u>34/34</u>	p	[Stamp]

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				p	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

Rolls above picks were 34/33

QA-003-1, Rev. A

Rolls that smaller were picks 34/25 N/A

11/16
11/17
11/18
11/19
11/20
11/21
11/22
11/23
11/24
11/25
11/26
11/27
11/28
11/29
11/30

2

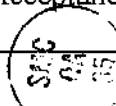

QA WEAVING INSPECTION LOG

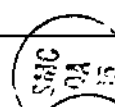
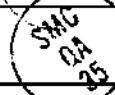
Date: 9-14-05

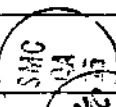
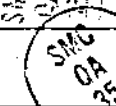
9-15-05

PA: All programs	Customer: Internal	Shift (1st) 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>2:30</u>	Time of 2nd inspection - <u>1:45</u>
Temperature/humidity	<u>72</u> <u>49</u>	<u>75</u> <u>58</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	561	62 1/4	<u>34/33</u>	acc	
5	562	62 1/2	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	609	36 3/4	<u>34/35</u>	acc	
6	605	36 7/8	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1100	61 3/4	<u>34/34</u>	acc	
11	1101	61 3/4	<u>34/35</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 7-12-05
9-13-05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd <u>10:16</u>
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 3:30	Time of 2nd inspection -
Temperature/humidity	75 49	70 38

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1198	61 1/2	35/35	acc	SMC QA 35
11	1199	61 1/2	<u>34</u> /35	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	559	62 1/2	<u>34</u> /35	acc	SMC QA 35
5	560	62 1/2	<u>34</u> /34	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	603	56 5/8	<u>34</u> /35	acc	SMC QA 35
6	603	N/A			

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 9-15-05

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>7:11</u>	Time of 2nd inspection - <u>3:11</u>
Temperature/humidity	<u>72</u> / <u>54%</u>	<u>77</u> / <u>44</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>11</u>	<u>1193</u>	<u>61 3/4</u>	<u>34/35</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>
<u>11</u>	<u>1194</u>	<u>61 3/4</u>	<u>35/34</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>5</u>	<u>555</u>	<u>62 1/2</u>	<u>34/35</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>
<u>5</u>	<u>556</u>	<u>62 1/2</u>	<u>34/34</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>4</u>	<u>647</u>	<u>57</u>	<u>34/35</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>
<u>6</u>	<u>648</u>	<u>56 3/4</u>	<u>34/35</u>	<u>OK</u>	<u>SMC</u> <u>QA</u> <u>35</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

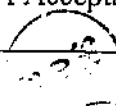
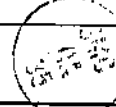
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

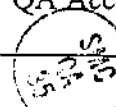
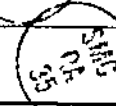
QA WEAVING INSPECTION LOG

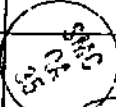
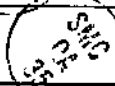
Date: 8-31-05
9-1-05

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection - <u>BAW</u>
Temperature/humidity	<u>75</u> <u>36</u>	<u>75</u> <u>34</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1190	61 3/4	<u>34/34</u>	UCC	
11	1191	61 3/4	<u>34/34</u>	UCC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	352	61 3/4	<u>34/35</u>	UCC	
	553	62 1/2	<u>34/34</u>	UCC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	694	37	<u>34/35</u>	UCC	
6	695	56 1/2	<u>34/35</u>	UCC	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

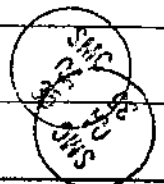
QA WEAVING INSPECTION LOG

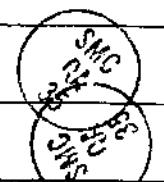
Date: 8/29/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection 9:30	Time of 2nd inspection - 10:40
Temperature/humidity	75 64	75 59

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	351	62 1/2	34/94	acc	
5	351	62 1/2	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
6	691	36 3/4	34/35	acc	
6	692	36 7/8	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1188	62 1/4	34/34	acc	
11	1189	61 3/4	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 5/24/05

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 10:30		Time of 2nd inspection - 9:00	
Temperature/humidity	84	74	71	53

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1184	61 3/4	34/34	acc	
11	1186	61 1/2	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	548	62 1/4	34/35	acc	
5	549	62	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	687	56 3/4	34/34	acc	
6	689	56 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
4	456	55 1/8	35/35	acc	
	457	55 1/8	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

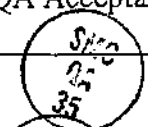
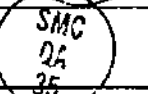
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.


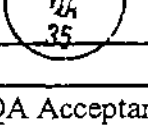
QA WEAVING INSPECTION LOG

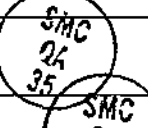
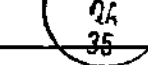
Date: 8/22/05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>9AM</u>	Time of 2nd inspection - <u>1PM</u>
Temperature/humidity	<u>72</u> <u>57</u>	<u>85</u> <u>61</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1182	613/4	35/35	acc	
11	1183	613/4	34 /35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	546	62 1/2	34/34	acc	
5	547	623/8	34 /35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6.	685	57	34/34	acc	
6.	686	56 3/4	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 8-18-15
8/19/15

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>19:30</u>	Time of 2nd inspection - <u>8:14</u>
Temperature/humidity	<u>77</u> <u>74</u>	<u>75</u> <u>64</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1179	613/4	<u>34/34</u>	acc	SMC 24 35
11	1180	613/4	<u>34/34</u>	acc	SMC 24 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	345	62 1/2	<u>34/34</u>	acc	SMC 24 35
5	345	62 1/2	<u>34/34</u>	acc	SMC 24 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	682	563/4	<u>34/34</u>	acc	SMC 24 35
6.	683	57	<u>34/34</u>	acc	SMC 24 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
44	456	55 1/2	<u>35/35</u>	acc	SMC 24 35
4	457	55 1/2	<u>33/35</u>	acc	SMC 24 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance


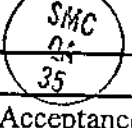
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

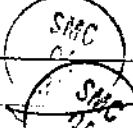

QA WEAVING INSPECTION LOG

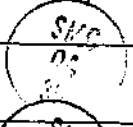
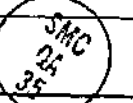
Date: 8-13-05

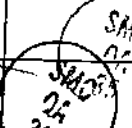
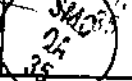
PA: All programs	Customer: Internal	Shift: <u>1st</u> , 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

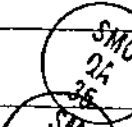
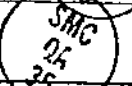
Ambient Conditions	Time of 1st inspection <u>8AM</u> / Time of 2nd inspection -	
Temperature/humidity	<u>72</u>	<u>56</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
4	454	55 1/4	35 / 35	acc	
4	455	55 1/4	35 / 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	345	62	<u>34</u> / 35	acc	
5	345	N/A			 <i>EM</i>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	680	57	<u>34</u> / 35	acc	
6	681	57	<u>34</u> / <u>34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1177	61 3/4	35 / 35	acc	
11	1179	61 3/4	35 / 35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
4	456	55 1/4	35 / 35	acc	
	457	55 1/4	35 / 35	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

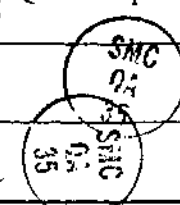
QA WEAVING INSPECTION LOG

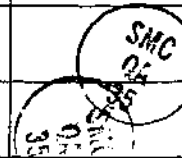
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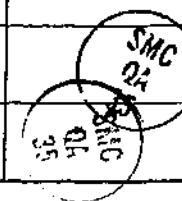
Date: 8-9-05

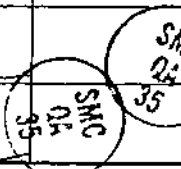
PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - <u>10:46</u>		Time of 2nd inspection - <u>10:30</u>	
Temperature/humidity	<u>80</u>	<u>58</u>	<u>76</u>	<u>58</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>11</u>	<u>1124</u>	<u>62 3/4</u>	<u>34/34</u>	<u>acc</u>	
<u>11</u>	<u>1125</u>	<u>62 3/4</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>5</u>	<u>544</u>	<u>62 1/4</u>	<u>34/35</u>	<u>acc</u>	
<u>5</u>	<u>344</u>	<u>62 1/2</u>	<u>34/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>6</u>	<u>677</u>	<u>57</u>	<u>34/34</u>	<u>acc</u>	
<u>6</u>	<u>678</u>	<u>57</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>7</u>	<u>738</u>	<u>43 3/4</u>	<u>21/20</u>	<u>acc</u>	
<u>7</u>	<u>739</u>	<u>43 3/4</u>	<u>21/20</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

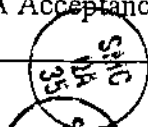
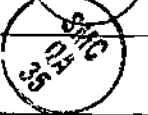
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

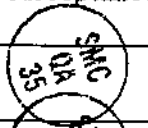

QA WEAVING INSPECTION LOG

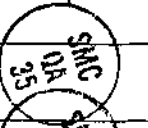

Date: 7-28-05
8-2-05

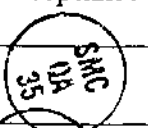
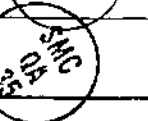
PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection -
Temperature/humidity	<u>9AM</u> <u>71/65%</u>	<u>8:25</u> <u>80/70</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>11</u>	<u>1168</u>	<u>61 3/4</u>	<u>35/35</u>	<u>acc</u>	
<u>11</u>	<u>1169</u>	<u>62</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>5</u>	<u>538</u>	<u>62 1/2</u>	<u>34/35</u>	<u>acc</u>	
<u>5</u>	<u>539</u>	<u>62 1/2</u>	<u>35/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>6</u>	<u>670</u>	<u>37</u>	<u>34/35</u>	<u>acc</u>	
<u>6</u>	<u>672</u>	<u>57</u>	<u>35/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
<u>7</u>	<u>730</u>	<u>44</u>	<u>21/20</u>	<u>acc</u>	
<u>7</u>	<u>732</u>	<u>44</u>	<u>21/20</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance



Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

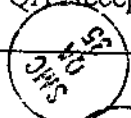
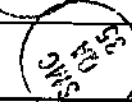
QA WEAVING INSPECTION LOG



Date: 7/26/05
7-27-05


PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls


Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection -
Temperature/humidity	8:45 75/53	9:41 76/55

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	537	62 1/2	34/35	acc	
5	538	62	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	668	56 7/8	34/34	acc	
6	669	57 1/8	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
8	821	50	21/20	acc	
8	823	50	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1167	61 3/4	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
7	728	43 3/4	21/20	acc	


Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

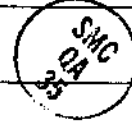
QA WEAVING INSPECTION LOG


Date: 7-22-05
7-25-05


PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls


Ambient Conditions	Time of 1st inspection -	Time of 2nd inspection -
Temperature/humidity	8:30 81/34	10:30 77/33

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1165	61 3/4	34/34	acc	
11	1166	61 3/8	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	535	62 1/2	34/35	acc	
5	539	62 1/2	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	665	57 1/8	35/35	acc	
6	667	57	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
8	818	50 3/16	21/21	acc	
8	819				

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	924	50 1/4	21/20	acc	
9	925	50 1/8	21/20	acc	



Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

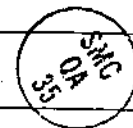
QA WEAVING INSPECTION LOG


Date: ~~7-26-05~~
7-27-05

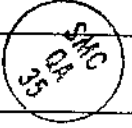
PA: All programs	Customer: Internal	Shift: (1st.) 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls


Ambient Conditions	Time of 1st inspection -		Time of 2nd inspection -	
Temperature/humidity	9AM/80	3:35	5:45	80/54

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	663	57	35/35	acc	
6	664	57	34/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
9	992	30 1/4	21/20	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
11	1164	61 7/8	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	535	62 1/2	34/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
7	727	38	21/20	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: ~~6-20-05~~
6-21-05

PA: All programs	Customer: Internal	Shift: 1st. 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:16	Time of 2nd inspection - 8:30
Temperature/humidity	71 63	70 55

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
4	450	35	35/35	acc	
	451	35 1/4	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
5	518	61 1/2	35/35	acc	
5	519	61 1/2	(37)/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
6	642	62 1/2	(34)/35	acc	
6	642	62	(34)/34	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance
4	450	35	35/35	acc	
	451	35 1/2	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi p	QA Acceptance

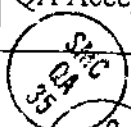
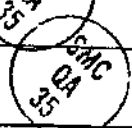
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.


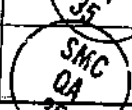
QA WEAVING INSPECTION LOG

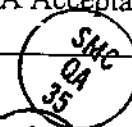
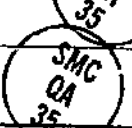
Date: 6-16-05

PA: All programs	Customer: Internal	Shift: <u>1st</u> 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>6:45</u>	Time of 2nd inspection <u>9AM</u>
Temperature/humidity	<u>72</u> <u>62</u>	<u>75</u> <u>64</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>4</u>	<u>450</u>	<u>55 1/4</u>	<u>35/35</u>	<u>acc</u>	
<u>4</u>	<u>457</u>	<u>55 3/8</u>	<u>35/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>5</u>	<u>516</u>	<u>62 1/2</u>	<u>34/34</u>	<u>acc</u>	
<u>5</u>	<u>518</u>	<u>62 1/2</u>	<u>34/35</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
<u>6</u>	<u>638</u>	<u>62</u>	<u>34/34</u>	<u>acc</u>	
<u>6</u>	<u>640</u>	<u>62</u>	<u>34/34</u>	<u>acc</u>	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance


Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.



QA WEAVING INSPECTION LOG

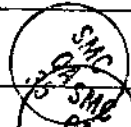
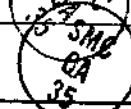
Date: 6-10-05
6-13-05

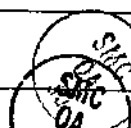

PA: All programs	Customer: Internal	Shift: (1st) 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

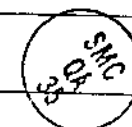
Ambient Conditions	Time of 1st inspection - 8:45 AM		Time of 2nd inspection - 8:45 AM	
Temperature/humidity	70	70	76	66

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1159	61 1/2	35/35	acc	
N/A					

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
1	183	60	33/35	acc	
1	182	60	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	573	61 1/2	35/35	acc	
5	514	62	35/35	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	635	62	<u>34/35</u>	acc	
6	636	62 1/2	<u>34/34</u>	acc	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
7	720	44	21/21	acc	
N/A					

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 5-25-05

5-26-05

PA: All programs	Customer: Internal	Shift: 1st 2nd 3rd
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection - 8:45		Time of 2nd inspection - 8:30	
Temperature/humidity	73	49	70	45

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
1	178	60	35/35	acc	SMC QA 35
	179	60	35/35	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
5	505	62	34/35	acc	SMC QA 35
5	506	62 1/8	34/35	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
6	627	56 7/8	34/35	acc	SMC QA 35
6	628	57	34/35	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
11	1153	61 3/4	35/35	acc	SMC QA 35
11	1154	61 3/4	34/34	acc	SMC QA 35

Machine	Roll #	Width of Roll	Pick Count	Workmanshi P	QA Acceptance
1	128	60	35/35	acc	SMC QA 35
	129	60	35/35	acc	SMC QA 35

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 5-18-05

PA: All Programs

CUSTOMER: Internal

SHIFT: 1ST 2ND 3RD

Product: 35X35 1500 D Kevlar
21X21 3000 D Kevlar

Weight: 14 ± .5 oz/sq.yd.
Weight: 16.25 oz/sq.yd.

Inspection Level: All Rolls

Ambient Conditions	Time of 1st Inspection - <u>9 AM</u>	Time of 2nd Inspection - <u>8:17</u>
Temp/Humidity	Temperature/Humidity - <u>76/64</u>	Temperature/Humidity - <u>75/62</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
1	176	60 1/4	35/35	acc	SMC QA 35
	177	60 3/8	35/35	acc	
5		62 3/8	34/35	acc	SMC QA 35
6	621	56 7/8	34/35	acc	SMC QA 35
	622	56 3/4	34/35	acc	
11	1149	61 3/4	35/35	acc	SMC QA 35
	1149	61 3/4	35/35	acc	
1	176	60	35/35	acc	SMC QA 35
	177	60 1/4	35/35	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 3-17-05

5-18-05
PA: All Programs

CUSTOMER: Internal

SHIFT: (1ST) 2ND 3RD

Product: 35X35 1500 D Kevlar

Weight: 14 ± .5 oz/sq.yd.

Inspection Level: All Rolls

21X21 3000 D Kevlar

Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - 8:30	Time of 2nd Inspection - 8:30
Temp/Humidity	Temperature/Humidity - 70/50	Temperature/Humidity - 74/63

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
51	176	60 1/4	35/35	acc	SMC QA 35
	177	60 1/4	35/35	acc	
65	598	62 1/2	35/35	acc	SMC QA 35
	599	62 1/2	34/35	acc	
8	620	56 7/8	34/34	acc	SMC QA 35
9	176	60	35/35	acc	SMC QA 35
	177	60 1/2	35/35	acc	
19	1147	61 3/4	35/35	acc	SMC QA 35
	1148	61 5/8	34/35	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 5-13-05

PA: 5-16-05
All Programs

CUSTOMER: Internal

SHIFT: 1ST 2ND 3RD

Product: 35X35 1500 D Kevlar



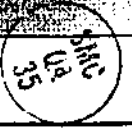
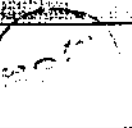
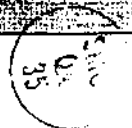
Weight: 14 ± .5 oz/sq.yd.

Inspection Level: All Rolls

21X21 3000 D Kevlar

Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - <u>4:41</u>	Time of 2nd Inspection - <u>7:45</u>
Temp/Humidity	Temperature/Humidity - <u>70/41</u>	Temperature/Humidity - <u>70/37</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
5	595	62	<u>34/35</u>	<u>acc</u>	
	597	62 1/2	<u>39/35</u>	<u>acc</u>	
6	616	56 7/8	<u>34/35</u>	<u>acc</u>	
	618	56 3/4	<u>34/35</u>	<u>acc</u>	
8	805	50	<u>21/21</u>	<u>acc</u>	
9	912	50	<u>21/21</u>	<u>acc</u>	
11	1144	62	<u>34/35</u>	<u>acc</u>	
	1146	61 7/8	<u>35/35</u>	<u>acc</u>	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 5-3-05
5-4-05

PA: All Programs

CUSTOMER: Internal

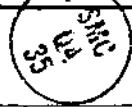

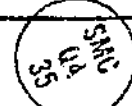
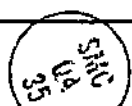
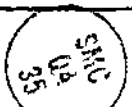
SHIFT: 1ST 2ND 3RD

Product: 35X35 1500 D Kevlar
 21X21 3000 D Kevlar

Weight: 14 ± .5 oz/sq.yd.
 Weight: 16.25 oz/sq.yd.

Inspection Level: All Rolls

Ambient Conditions	Time of 1st Inspection - <u>8:30</u>	Time of 2nd Inspection - <u>9:13</u>
Temp/Humidity	Temperature/Humidity - <u>70/25</u>	Temperature/Humidity - <u>68/22</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
1	174	61	33/35	acc	
	175	60	33/35	acc	
11	1139	61 3/4	<u>34/34</u>	acc	
9	999	49 7/8	21/20	acc	
608	608	36 7/8	<u>34/34</u>	acc	
8	885	49 7/8	21/20	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 4/29/05

PA: 32/05
All Programs

CUSTOMER: Internal

SHIFT: (ST) 2ND 3RD

Product: 35X35 1500 D Kevlar

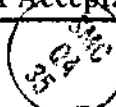
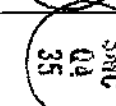
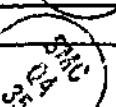
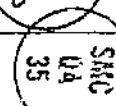
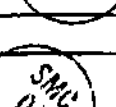


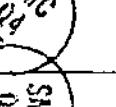


Weight: 14 ± .5 oz/sq.yd.

Inspection Level: All Rolls

21X21 3000 D Kevlar

Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - <u>9 AM</u>	Time of 2nd Inspection - <u>9 AM</u>
Temp/Humidity	Temperature/Humidity - <u>70/28</u>	Temperature/Humidity - <u>70/27</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
1	172	60 1/8	35/35	acc	
	173	60 1/8	35/35	acc	
					
6	604	36 7/8	<u>34/35</u>	acc	
	608	36 7/8	<u>34/35</u>	acc	
					
5	088	62	<u>33/34</u>	acc	
					
11	1135	61 1/2	<u>34/34</u>	acc	
	1137	61 3/4	<u>34/34</u>	acc	
					
8	888	30	21/20	acc	
	892	49 7/8	21/21	acc	
					

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 4/27/05

PA: 4/28/05
All Programs

CUSTOMER: *Internal*

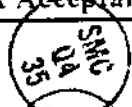



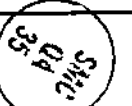
SHIFT: (1ST) 2ND 3RD

Product: 35X35 1500 D Kevlar
21X21 3000 D Kevlar

Weight: 14 ± .5 oz/sq.yd.
Weight: 16.25 oz/sq.yd.

Inspection Level: All Rolls

Ambient Conditions	Time of 1st Inspection - <u>8:20</u>	Time of 2nd Inspection - <u>9:05</u>
Temp/Humidity	Temperature/Humidity - <u>76/30</u>	Temperature/Humidity - <u>70/30</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
1	172	60 1/4	31/35	<i>acc</i>	
	173	60 1/4	35/35	<i>acc</i>	
1	172	60 1/4	35/35	<i>acc</i>	
	173	60 1/4	35/35	<i>acc</i>	
5	588	62 1/2	<u>34/35</u>	<i>acc</i>	
	588	62	<u>34/34</u>	<i>acc</i>	
6					
11	1134	61	<u>34/34</u>	<i>acc</i>	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 4/25/05

PA: All Programs

CUSTOMER: Internal

SHIFT: 1ST 2ND 3RD

Product: 35X35 1500 D Kevlar

Weight: 14 ± .5 oz/sq.yd.

Inspection Level: All Rolls

21X21 3000 D Kevlar

Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - <u>8:10</u>	Time of 2nd Inspection - <u>11:20</u>
Temp/Humidity	Temperature/Humidity - <u>70/32</u>	Temperature/Humidity - <u>70/33</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
<u>1</u>	170	60 1/4	<u>37/35</u>	<u>acc</u>	SMC QA 35
	171	60 1/4	35/35	<u>acc</u>	
<u>1</u>	170	60 1/4	35/35	<u>acc</u>	SMC QA 35
	171	60 1/4	35/35	<u>acc</u>	
<u>5</u>	386	62 1/2	35/35	<u>acc</u>	SMC QA 35
	387	62 1/4	<u>34/34</u>	<u>acc</u>	
<u>6</u>	601	56 7/8	<u>37/34</u>	<u>acc</u>	SMC QA 35
	602	56 7/8	<u>37/34</u>	<u>acc</u>	
<u>11</u>	1133	61 3/4	<u>37/34</u>	<u>acc</u>	SMC QA 35
	992	50	21/20	<u>acc</u>	
<u>8</u>	884	49 3/4	21/21	<u>acc</u>	SMC QA 35
	887	49 7/8	21/21	<u>acc</u>	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

DATE: 8/26/03

PA: All Programs

CUSTOMER: Internal

SHIFT: 1ST 2ND 3RD

Product: 35X35 1500 D Kevlar

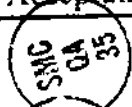
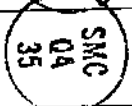
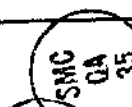
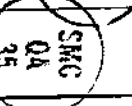


Weight: 14 ± .5 oz/sq.yd.

Inspection Level: All Rolls

21X21 3000 D Kevlar

Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - <u>8:55</u>	Time of 2nd Inspection - <u>8:50</u>
Temp/Humidity	Temperature/Humidity - <u>71/34</u>	Temperature/Humidity - <u>69/33</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
5	584	62 3/8	<u>34</u> / 35	acc	
	583	62 5/8	<u>34</u> / 35	acc	
6	600	56 7/8	<u>34</u> / 34	acc	
	600	56 7/8	<u>34</u> / 35	acc	
11	1131	61 7/8	35 / 35	acc	
	1132	61 5/8	35 / <u>34</u>	acc	



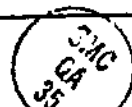
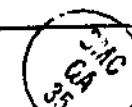
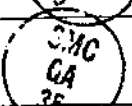

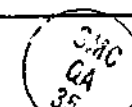
Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INPSECTION LOG

DATE: 4-7-05

P1: All Programs CUSTOMER: Internal SHIFT: 1ST 2ND 3RD
 Product: 35X35 1500 D Kevlar Weight: 14 ± .5 oz/sq.yd. Inspection Level: All Rolls
 21X21 3000 D Kevlar Weight: 16.25 oz/sq.yd.

Ambient Conditions	Time of 1st Inspection - <u>7:35</u>	Time of 2nd Inspection - <u>10:10</u>
Temp/Humidity	Temperature/Humidity - <u>70/28</u>	Temperature/Humidity - <u>64/30</u>

Machine #	Roll #	Width of Roll	Pick Count	Workmanship	QA Acceptance
1	167	59 1/2	35/35	acc	 
	166	59 3/4	35/35	acc	
6	688	56 3/4	<u>34/35</u>	acc	
	689	56 7/8	<u>34/34</u>	acc	
9	982	49 3/4	21/21	acc	 
	984	49 5/8	21/20	acc	
5	589	62	<u>34/34</u>	acc	
8	877	49 3/4	21/21	acc	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.

QA WEAVING INSPECTION LOG

Date: 2/13/01

PA: All programs	Customer: Internal	Shift: 1st. 2nd (3rd)
Product: 35 X 35 X 1500 D Kevlar	Weight: 14 ±.5 oz/sq.yd.	Inspection Level: All Rolls

Ambient Conditions	Time of 1st inspection <u>1:08</u>	Time of 2nd inspection <u>4:55</u>
Temperature/humidity	<u>62°</u> <u>25</u>	<u>62°</u> <u>25</u>

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1177	62 $\frac{1}{8}$	<u>34</u> / <u>34</u>	LL	SMC QA 08
6	692	56	<u>35</u> / <u>34</u>	LL	

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	510	62	<u>34</u> / <u>35</u>	LL	SMC QA 08

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
11	1177	62	<u>34</u> / <u>34</u>	P	
6	692	56	<u>35</u> / <u>34</u>		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
5	510	62 $\frac{1}{8}$	<u>34</u> / <u>34</u>	P	
7	754	43 $\frac{5}{8}$	<u>20</u> / <u>21</u> $\frac{10}{2}$		

Machine	Roll #	Width of Roll	Pick Count	Workmanshi	QA Acceptance
				P	

Each machine that has a roll of material on it, shall be inspected for the characteristics listed on the applicable QA Plan.